

# P1503 ( 50:50 ) SATURATED POLYESTER RESIN

## PRODUCT

### Properties

P1503 (50:50) is a general type saturated polyester resin, which is used together with epoxy resin (by 50:50) to produce hybrid powder coatings, giving high gloss and high TG.

### Specifications

Appearance: Light yellow & clear flake

Color (DMF50%): 5-10

Acid value (mgKOH/g): 68-76

Glass Transition Temperature (°C): ≥60

Viscosity (200°C/mPa.s): 3000-4500

### Technical condition for making coatings

Extruder: SLJ-30AF

Clamp set temperature(°C): 110-120

Helix pole temperature(°C): 60

Rotational speed(rpm): 60

Powder particle size(μm .max): 100

Curing condition: 180°C/10 min (metal temperature)

### Package and Shelf Life

**a. Package:** net 25kgs in PE bag or multi-ply paper bag;

**b. Shelf Life:** in a ventilative, dry and clean place under 30°C, its shelf life is one year.

### Recommended Formulation

INGREDIENT	WEIGHT
Polyester resin P1503(50:50)	300g
Epoxy resin (E-12)	300
Padding	377g
Flow agent(PV88/GLP588)	10g
Benzoin	3g
Leveling agent (701B)	10g

### Coating film properties

Film thickness(μm): 70± 10      Gloss (60°C) %: ≥90  
 Bend (mm): ≤6      Impact intensity(kg·cm): 50  
 Pencil hardness: 1H

### Spraying methods and conditions

Oilless and rustless cold-rolled steel plate (mm): 0.5

Electrostatic spraying (kv): 50

Huangshan Jiajie New Material Technology Co.,Ltd.

Add: 13 Huangping Road, Huizhou Circular Economy Park, Huizhou District, Huangshan City, Anhui, P.R.China  
 P.C.: 245900

TEL: 0559-3512781 3516308 3517328  
 FAX: 0559-3516078 3516026 3517028

E-mail: [hsjiajie@vip.163.com](mailto:hsjiajie@vip.163.com)  
 Web: [www.jiajieresin.com](http://www.jiajieresin.com)